

SANTA FE ADVANCE
CONDENSATE PUMP KIT (4025845)
ASSEMBLY INSTRUCTIONS

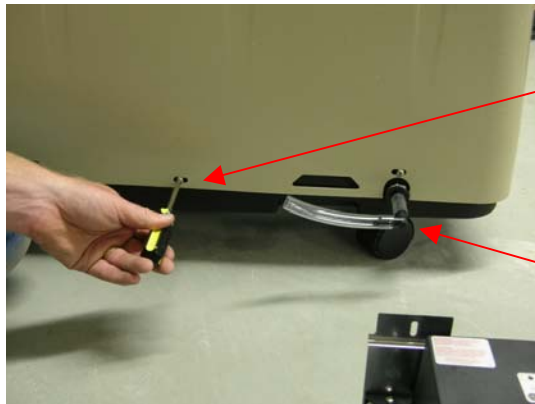
NOTE: BEFORE ATTACHING PUMP ASSY, ENSURE THAT THE DEHUMIDIFIER HAS EITHER THE CASTERS OR LEVELING LEGS INSTALLED IN IT. THESE WILL BE NEEDED FOR ADDITIONAL HEIGHT. **THE MOUNTING BRACKET IS NOT TO BE USED AS A SUPPORT BRACKET FOR THE DEHUMIDIFIER.**

INSTALL HOSE CONNECTOR ON TO DRAIN PORT.



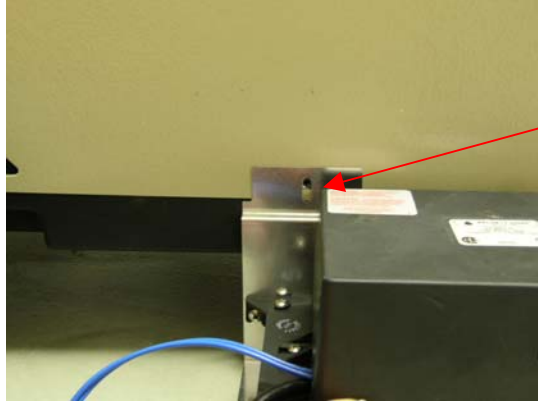
STEP 1. INSTALL HOSE CONNECTOR ON TO DRAIN PORT.

REMOVE MIDDLE TOP COVER SCREW.



INSTALL HOSE ELBOW ASSEMBLY. ENSURE THAT THE SHORTER HOSE IS CONNECTED TO THE DEHUMIDIFIER DRAIN PORT

STEP 2. REMOVE MIDDLE TOP COVER SCREW ON THE DEHUMIDIFIER. THE SCREW IS LOCATED ON THE DRAIN PORT SIDE. DO NOT DISCARD, THIS SCREW. IT WILL BE USED TO ATTACH THE MOUNTING BRACKET. INSTALL HOSE ELBOW ASSEMBLY. ENSURE THAT THE SHORTER HOSE IS CONNECTED TO THE DEHUMIDIFIER DRAIN PORT.



ALIGN BRACKET
AND SCREW HOLE.

STEP 3. ALIGN MOUNTING BRACKET THRU HOLE WITH THE DEHUMIDIFIER SCREW HOLE.



STEP 4. REINSTALL SCREW THAT WAS REMOVED FROM TOP COVER.



PUT DRAIN HOSE
INTO PUMP

STEP 5. INSERT DRAIN HOSE INTO THE PUMP OPENING.



INSTALL 20FT
HOSE ONTO
PUMP OUTLET

STEP 6. INSTALL THE 20 FOOT DRAIN HOSE ONTO THE EXIT PORT OF THE PUMP. ROUTE DRAIN HOSE TO APPROPRIATE DRAIN. PLUG IN THE CONDENSATE PUMP POWER CORD.

YOU HAVE SUCCESSFULLY COMPLETED YOUR
CONDENSATE PUMP KIT ASSEMBLY.